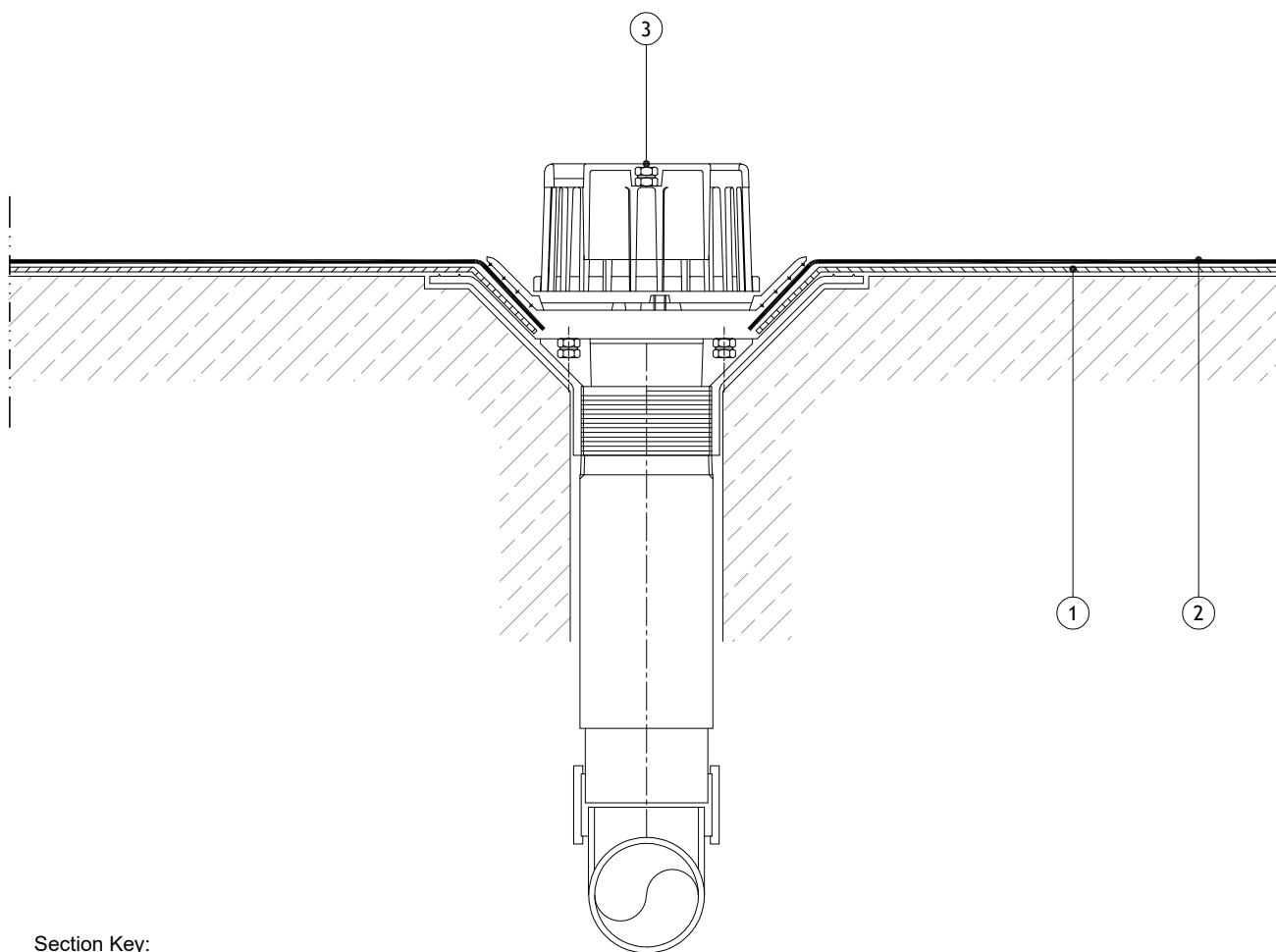


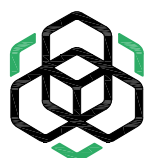


Section Key:

1. Alumasc underlay.
2. Alumasc cap sheet.
3. Harmer AV outlet with screw thread adaptor (Product Ref: AV300T shown) incorporating clamping ring & domical grate.

Flame-free installation methods and/or materials must be used around any combustible materials which may be encountered. The contractor must enforce a torch-free zone as dictated by their insurers; however, it is recommended that this must be a minimum of 900mm.

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- Refer to the Alumasc project specification for product identification and method of application.



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Alumasc Building Products Ltd
 White House Works, Bold Road, Sutton St Helens, Merseyside WA9 4JG

Title:
 Alumasc Two Layer Cold RBM
 Harmer AV Rainwater Outlet

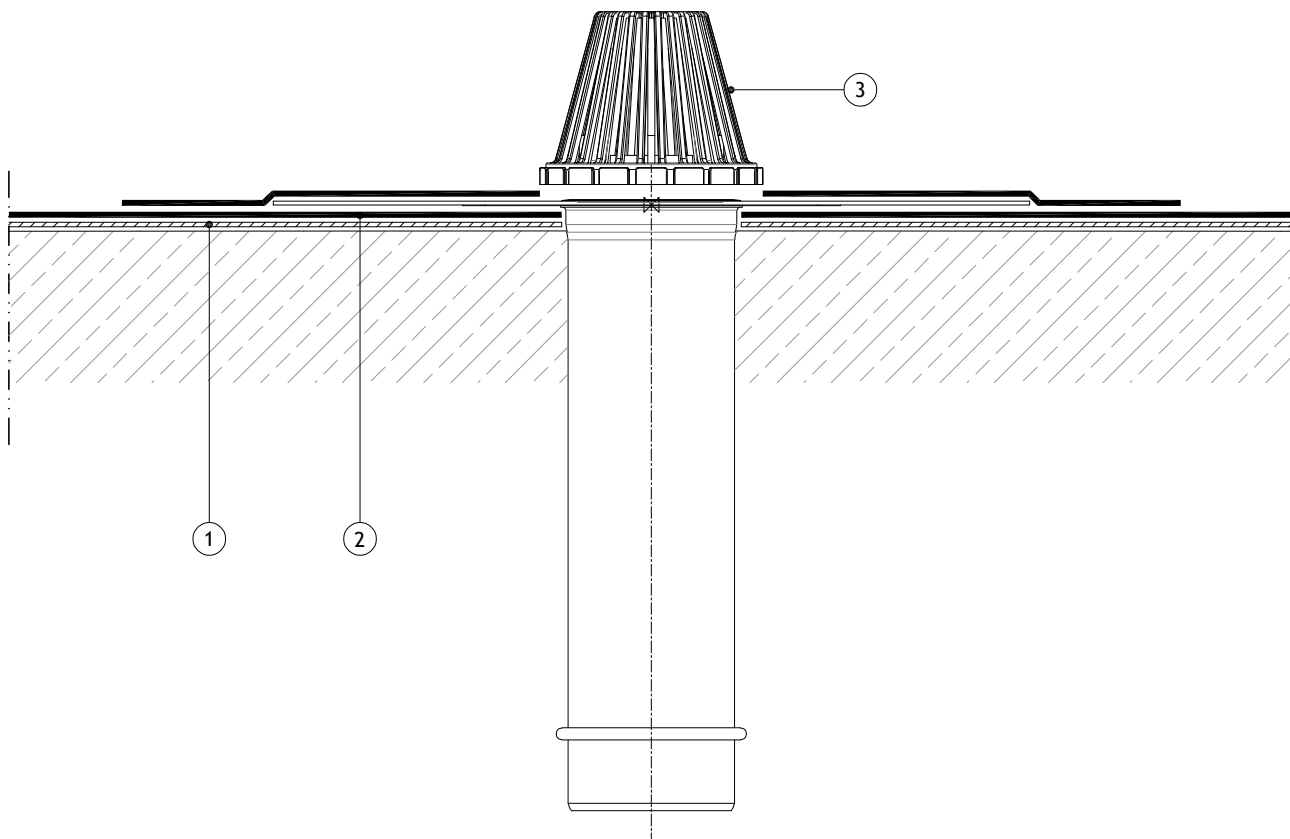
Drawing No:
 RBM-CT 01 01

Scale:
 Not to Scale

Revision:
 A

Date:
 January 2026

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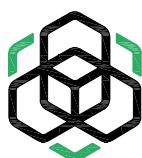


Section Key:

1. Alumasc underlay.
2. Alumasc cap sheet.
3. Roof-Pro Prodrain refurbishment outlet.

Flame-free installation methods and/or materials must be used around any combustible materials which may be encountered. The contractor must enforce a torch-free zone as dictated by their insurers; however, it is recommended that this must be a minimum of 900mm.

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Title:
 Alumasc Single Layer Cold RBM
 Prodrain Rainwater Outlet

Drawing No:
 RBM-CT 01 02

Scale:
 Not to Scale

Revision:
 A

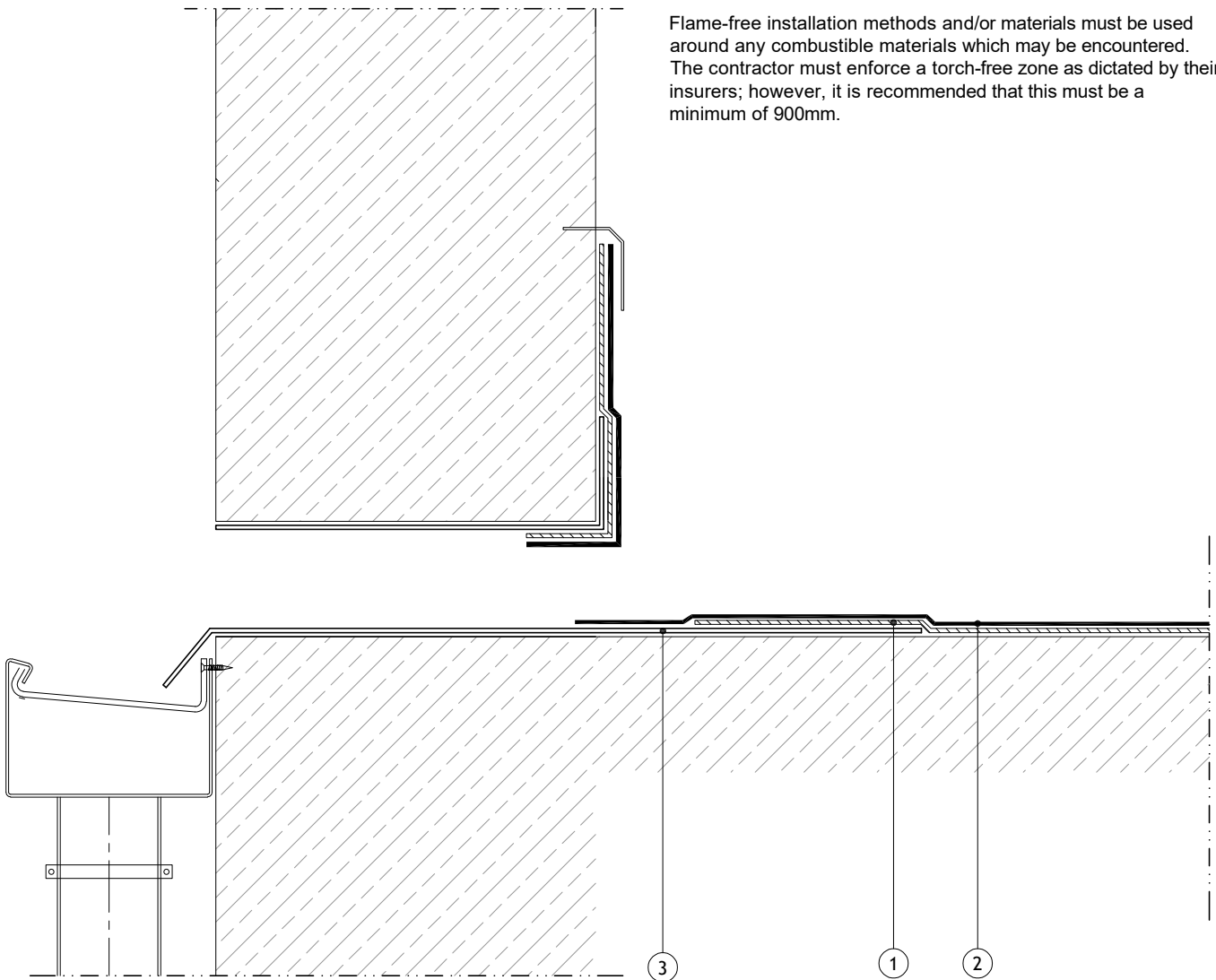
Date:
 January 2026

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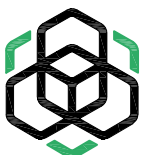
Section Key:

1. Alumasc underlay.
2. Alumasc cap sheet.
3. Lead chute draining to a new external hopper and downpipe.

Flame-free installation methods and/or materials must be used around any combustible materials which may be encountered. The contractor must enforce a torch-free zone as dictated by their insurers; however, it is recommended that this must be a minimum of 900mm.



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White House Works, Bold Road, Sutton St Helens, Merseyside WA9 4JG

Title:
Alumasc Two Layer Cold RBM
Rainwater Drainage Chute

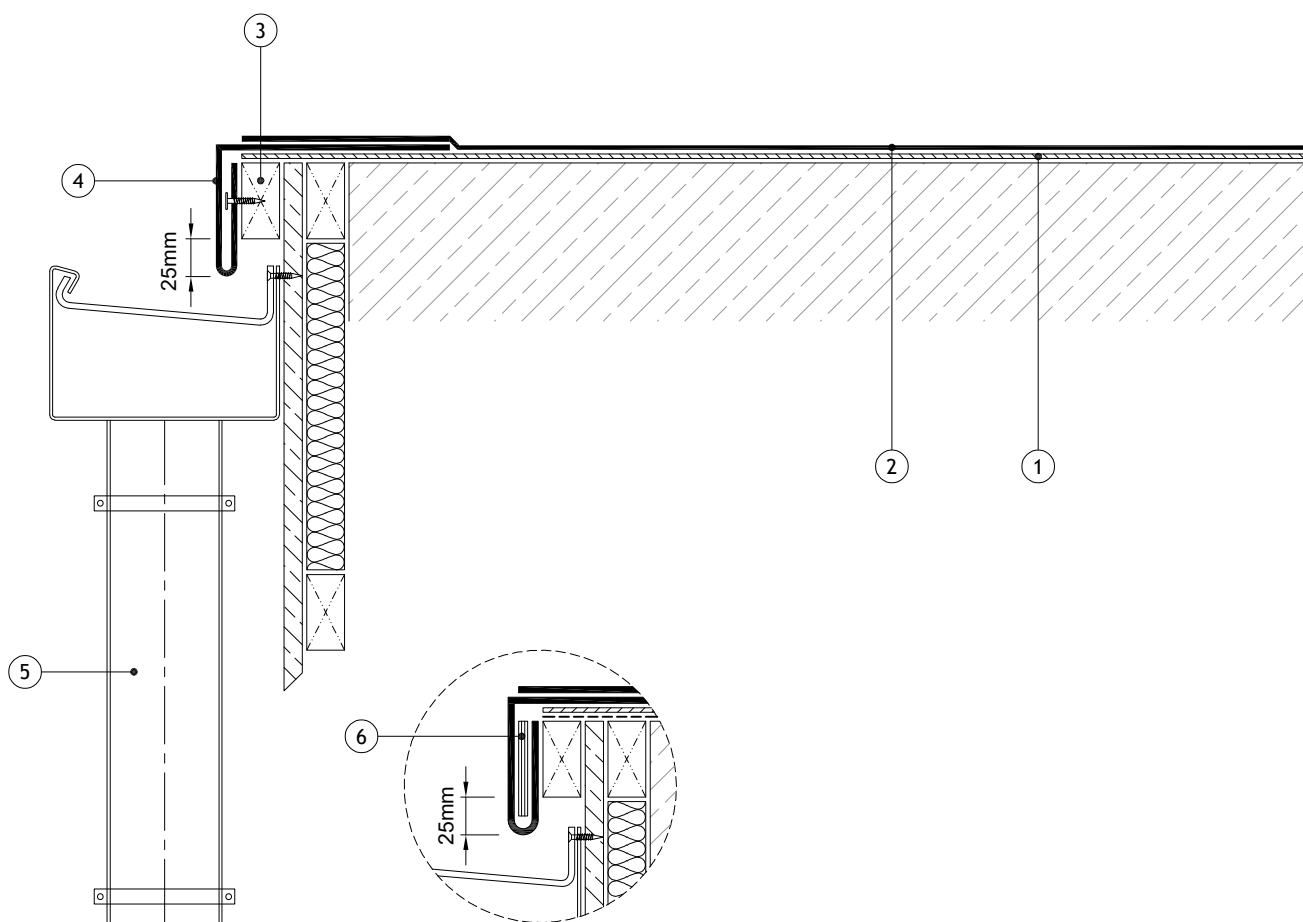
Drawing No:
RBM-CT 01 03

Revision:
A

Scale:
Not to Scale

Date:
January 2026

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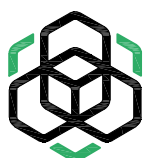


Section Key:

1. Alumasc underlay.
2. Alumasc cap sheet.
3. Treated timber batten approx. 50x25mm, by others.
4. Alumasc cap sheet to form weltdrip detail.
5. Alumasc gutter system & downpipe (Product Ref: GX gutter shown), to be installed in accordance with Alumasc fixing instructions.
6. Hardboard former (optional) to weltdrip, by others.

Flame-free installation methods and/or materials must be used around any combustible materials which may be encountered. The contractor must enforce a torch-free zone as dictated by their insurers; however, it is recommended that this must be a minimum of 900mm.

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Title:
 Alumasc Two Layer Cold RBM
 Weltdrip to External Gutter

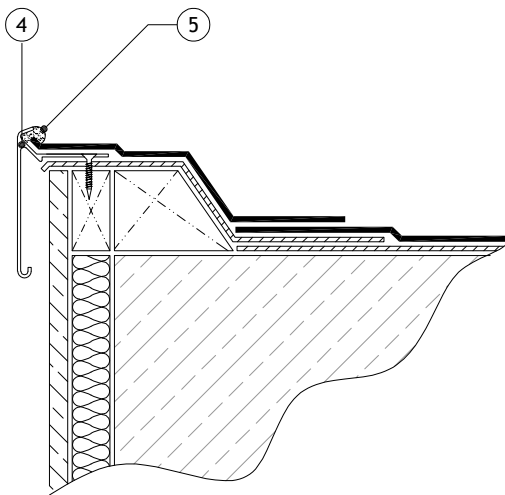
Drawing No:
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Scale:
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Revision:
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Date:
 January 2026

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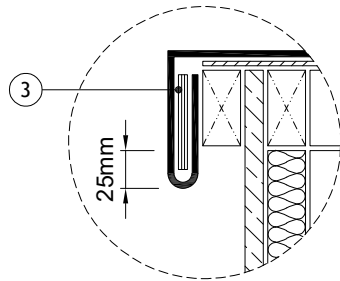


GRP check trim
detail

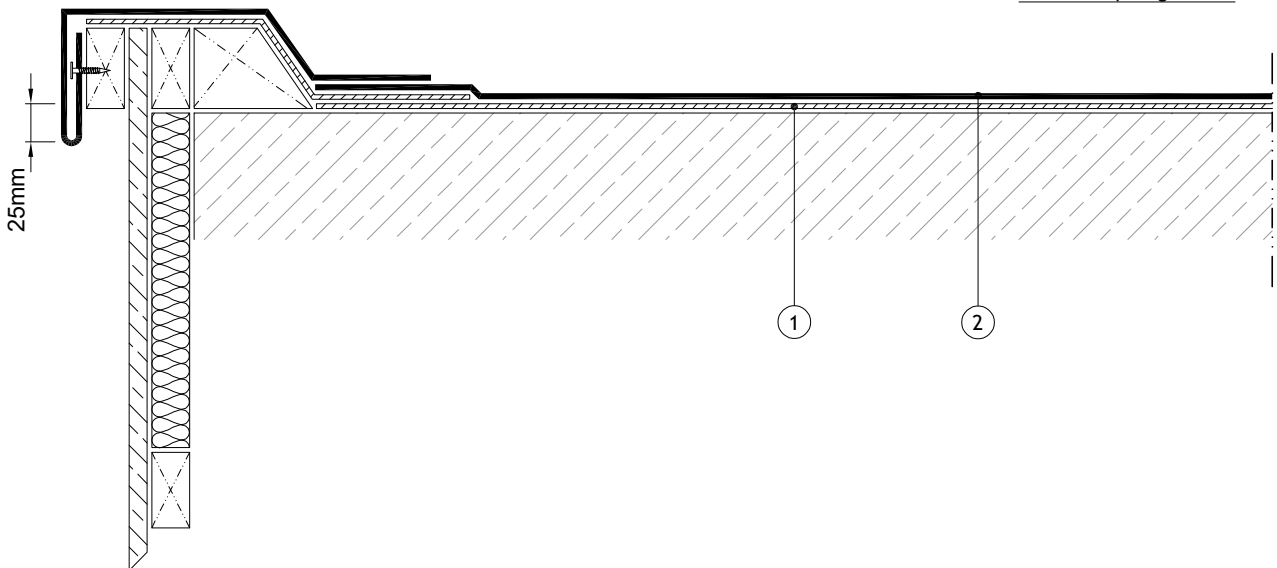
Section Key:

1. Alumasc underlay.
2. Alumasc cap sheet.
3. Hardboard former (optional) to welted drip, by others.
4. Alumasc GRP Check Trim.
5. Alumasc Roofing Sealant.

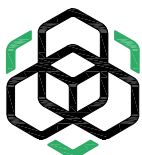
Flame-free installation methods and/or materials must be used around any combustible materials which may be encountered. The contractor must enforce a torch-free zone as dictated by their insurers; however, it is recommended that this must be a minimum of 900mm.



Welted drip edge detail



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Title:
Alumasc Two Layer Cold RBM
Check Kerb with GRP Trim/Welted Drip

Drawing No:
RBM-CT 02 02

Scale:
Not to Scale

Revision:
A

Date:
January 2026

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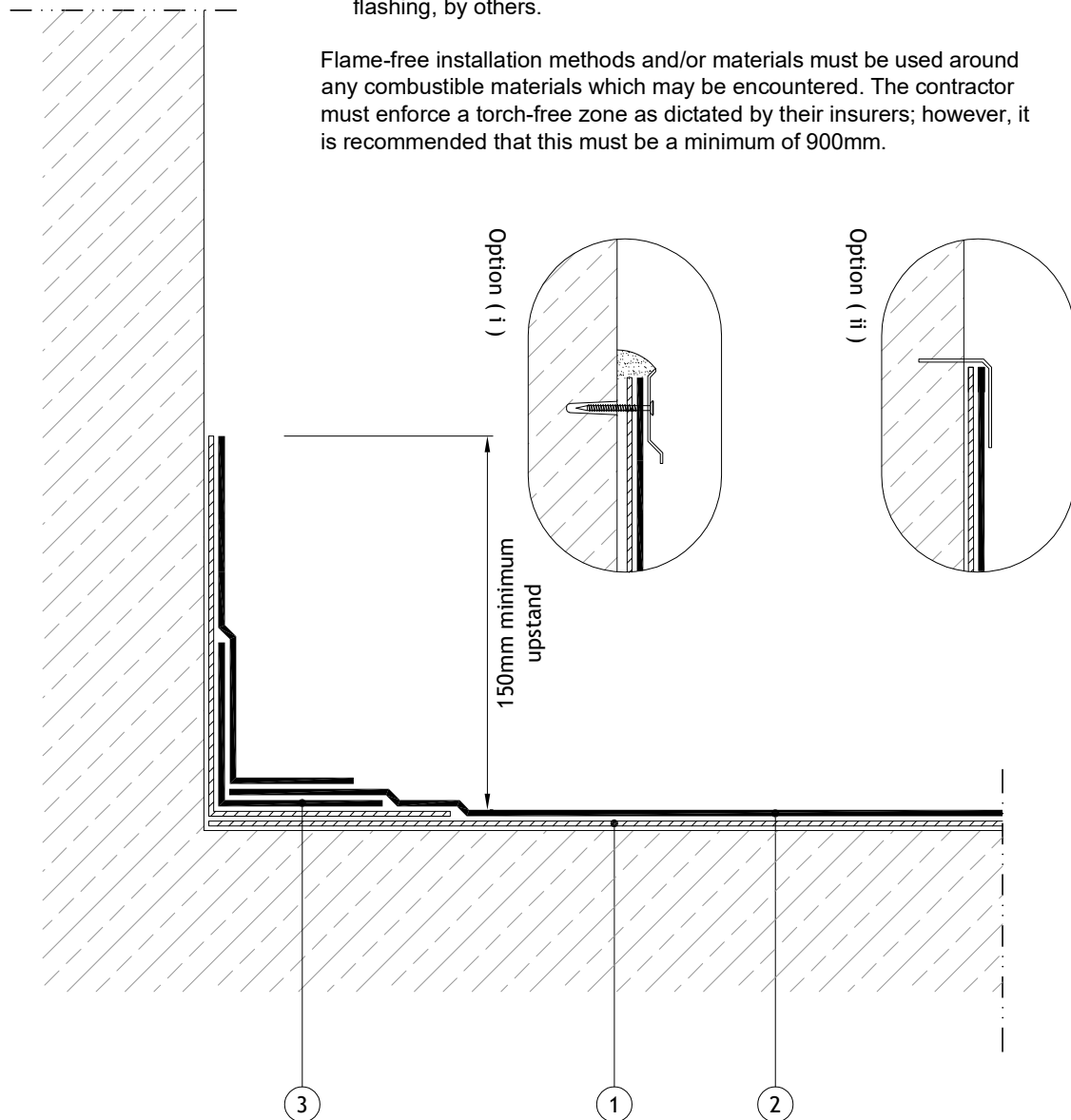
Section Key:

1. Alumasc underlay.
2. Alumasc cap sheet.
3. Alumasc 100x100mm reinforcing strip into the angle.

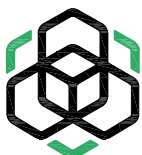
Detailing:

- (i) Alumasc Termination bar sealed with Alumasc Roofing Sealant.
- (ii) Roof-Pro Proflash (lead alternative) cover flashing, or Code 4/5 lead cover flashing, by others.

Flame-free installation methods and/or materials must be used around any combustible materials which may be encountered. The contractor must enforce a torch-free zone as dictated by their insurers; however, it is recommended that this must be a minimum of 900mm.



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Title:
Alumasc Two Layer Cold RBM
Abutment

Drawing No:
RBM-CT 03 01

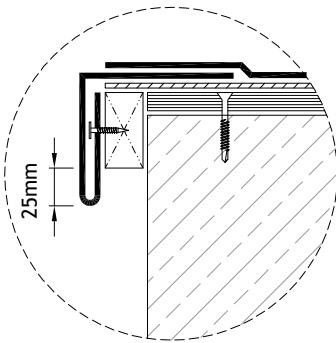
Revision:
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Scale:
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Date:
January 2026

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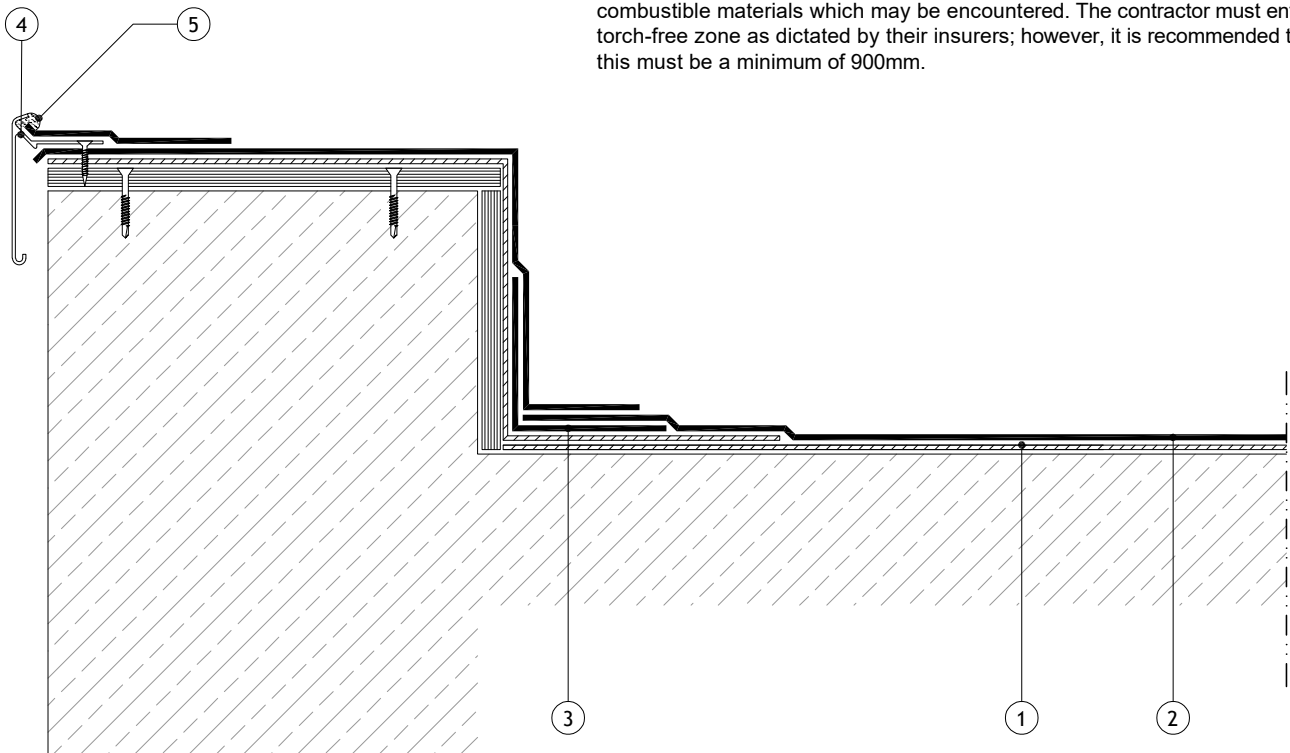
Welted drip edge option



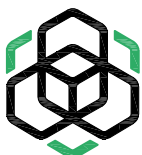
Section Key:

1. Alumasc underlay.
2. Alumasc cap sheet.
3. Alumasc 100x100mm reinforcing strip into the angle.
4. Alumasc GRP Check Trim.
5. Alumasc Roofing Sealant.

Flame-free installation methods and/or materials must be used around any combustible materials which may be encountered. The contractor must enforce a torch-free zone as dictated by their insurers; however, it is recommended that this must be a minimum of 900mm.



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Title:
Alumasc Two Layer Cold RBM
Box Out Parapet - GRP Trim / Welted Drip

Drawing No:
RBM-CT 03 02

Scale:
Not to Scale

Revision:
A

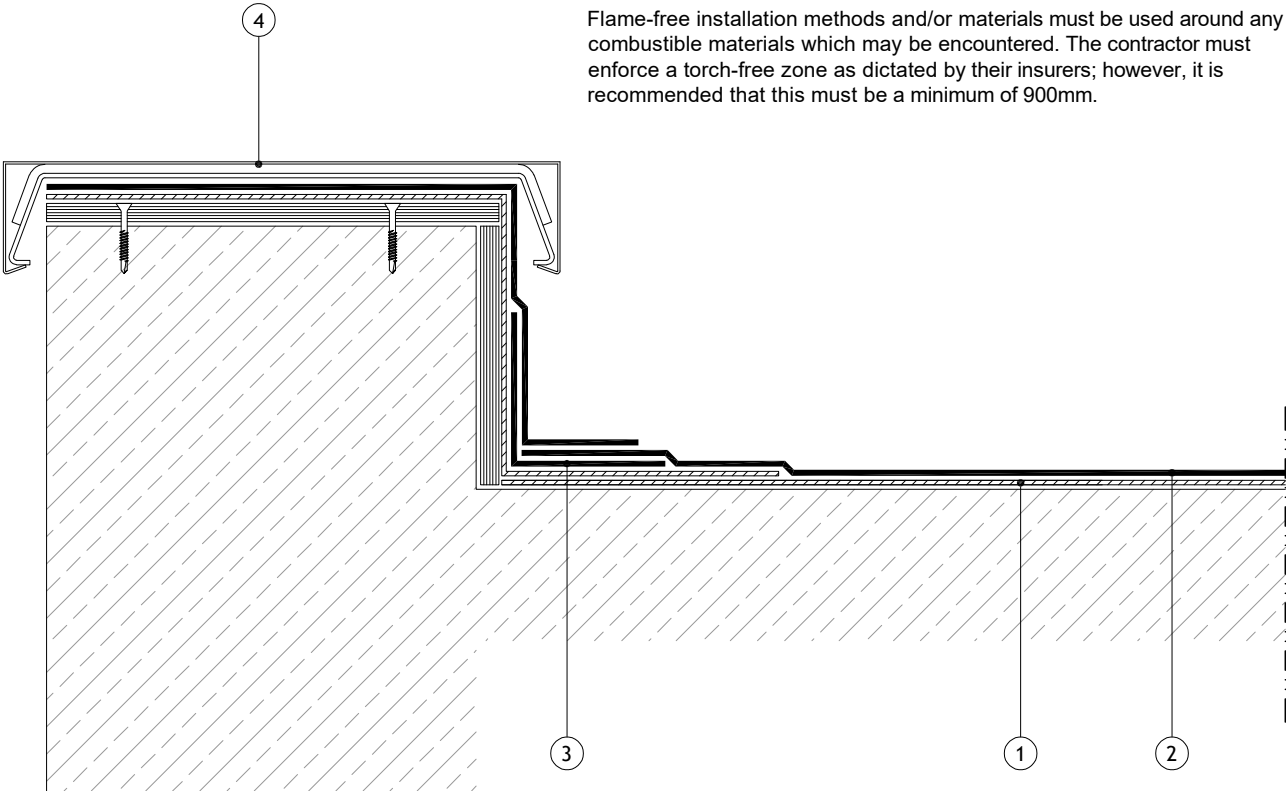
Date:
January 2026

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Section Key:

- 1. Alumasc underlay.
- 2. Alumasc cap sheet.
- 3. Alumasc 100x100mm reinforcing strip into the angle.
- 4. Alumasc non-penetrating coping system (Product Ref: Skyline coping shown), installed in accordance with Alumasc fixing instructions.

Flame-free installation methods and/or materials must be used around any combustible materials which may be encountered. The contractor must enforce a torch-free zone as dictated by their insurers; however, it is recommended that this must be a minimum of 900mm.



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Title:
Alumasc Two Layer Cold RBM
Box Out Parapet - Metal Capping

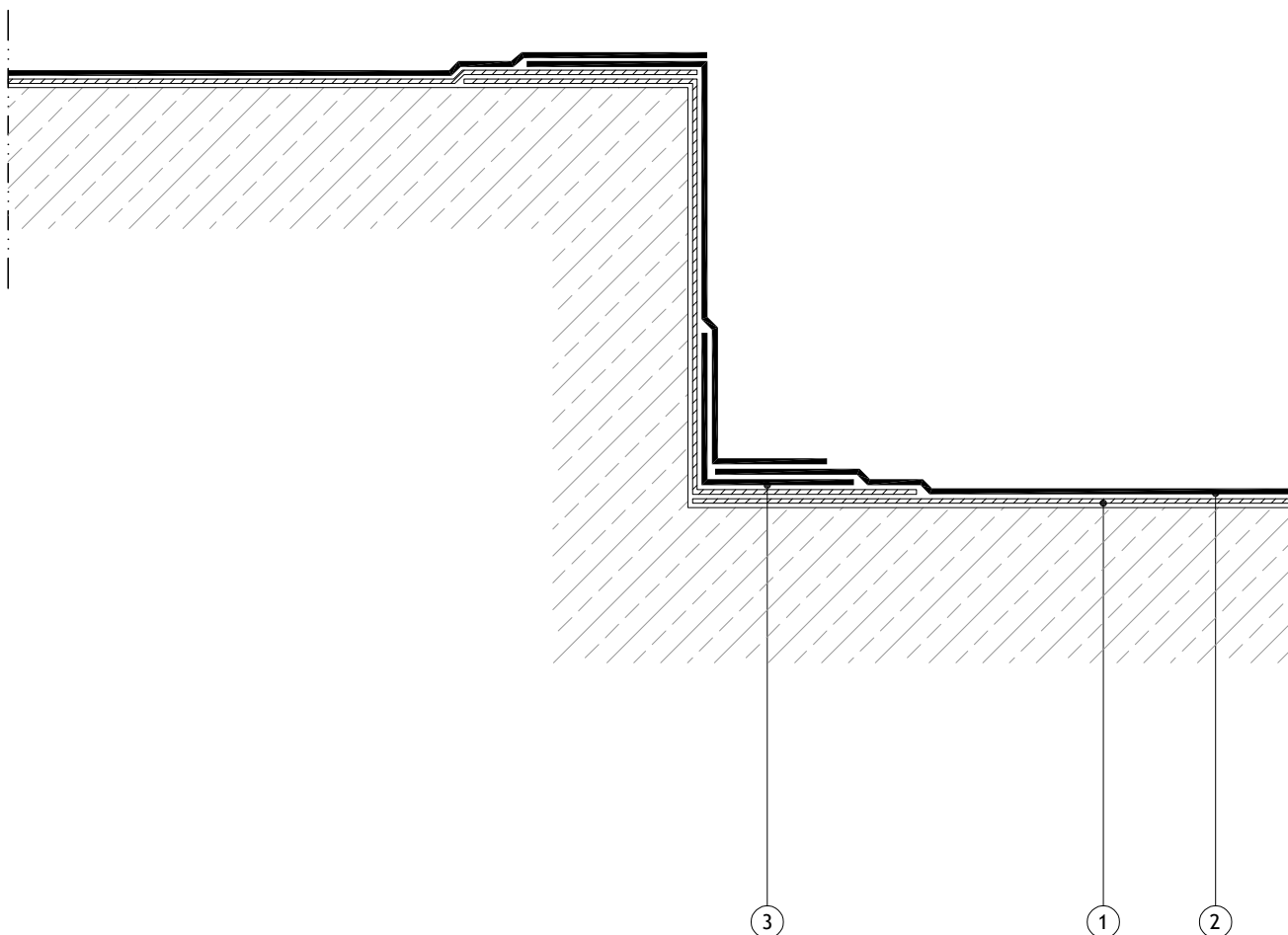
Drawing No:
RBM-CT 03 03

Scale:
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Revision:
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Date:
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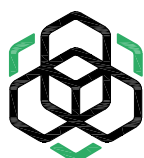


Section Key:

1. Alumasc underlay.
2. Alumasc cap sheet.
3. Alumasc 100x100mm reinforcing strip into the angle.

Flame-free installation methods and/or materials must be used around any combustible materials which may be encountered. The contractor must enforce a torch-free zone as dictated by their insurers; however, it is recommended that this must be a minimum of 900mm.

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Title:

Alumasc Two Layer Cold RBM
 Change in Level

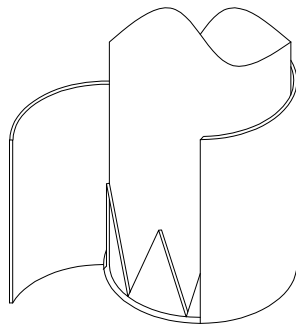
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Scale:
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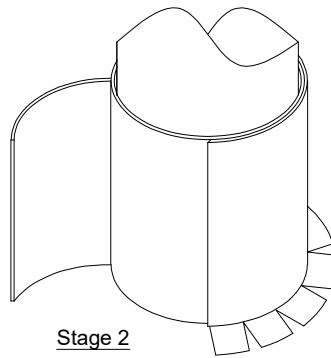
Revision:
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Date:
 January 2026

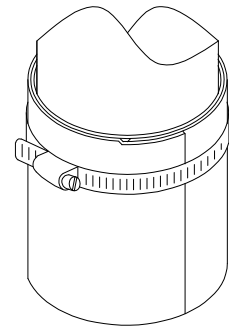
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Stage 1



Stage 2

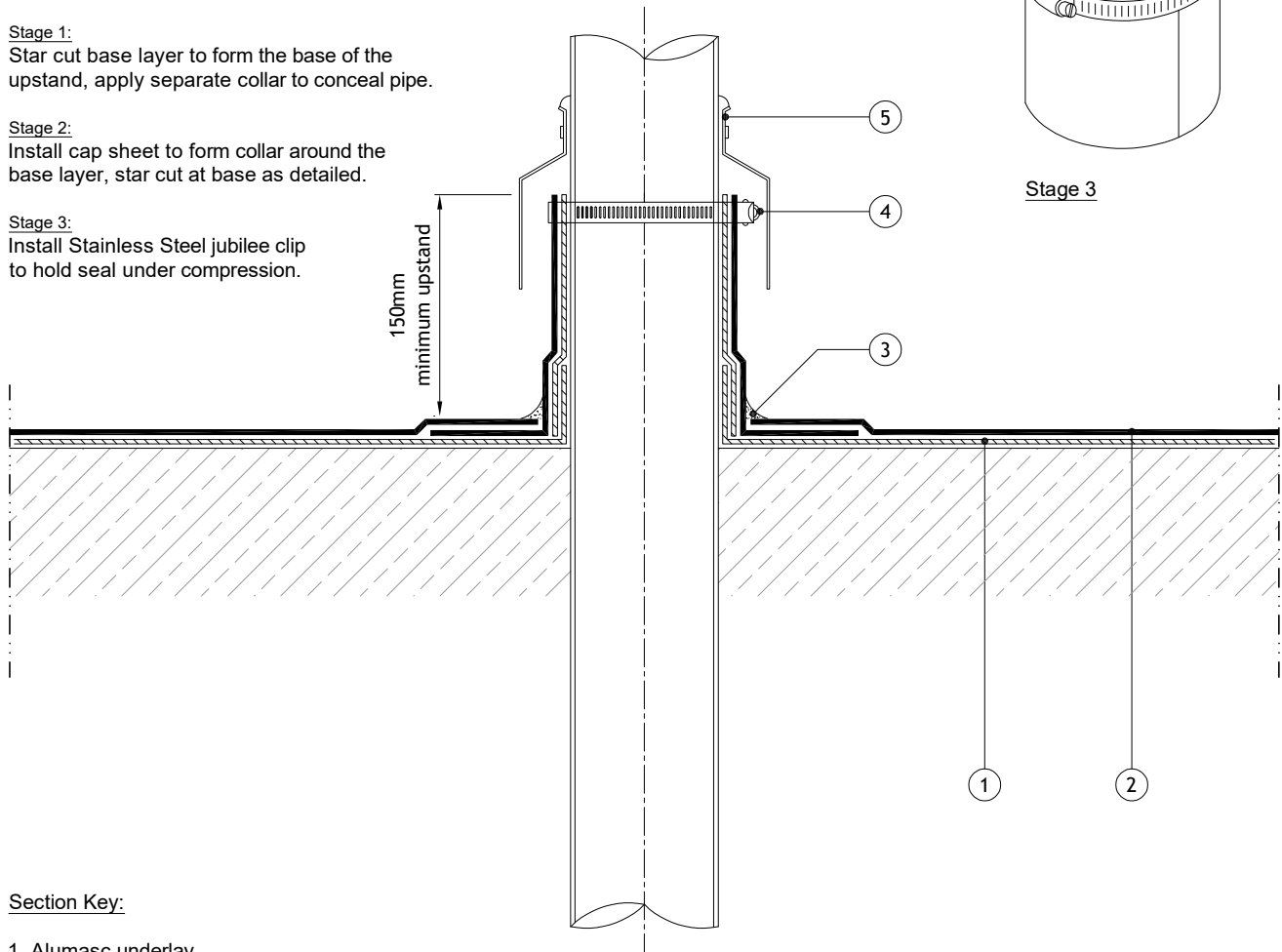


Stage 3

Stage 1:
Star cut base layer to form the base of the upstand, apply separate collar to conceal pipe.

Stage 2:
Install cap sheet to form collar around the base layer, star cut at base as detailed.

Stage 3:
Install Stainless Steel jubilee clip to hold seal under compression.

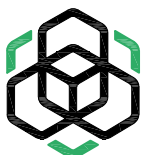


Section Key:

1. Alumasc underlay.
2. Alumasc cap sheet.
3. Alumasc Roofing Sealant.
4. Stainless steel jubilee clip, by others.
5. Metal apron flashing, by others.

Flame-free installation methods and/or materials must be used around any combustible materials which may be encountered. The contractor must enforce a torch-free zone as dictated by their insurers; however, it is recommended that this must be a minimum of 900mm.

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Title:
Alumasc Two Layer Cold RBM
Cold Pipe Penetration - Felt Collar

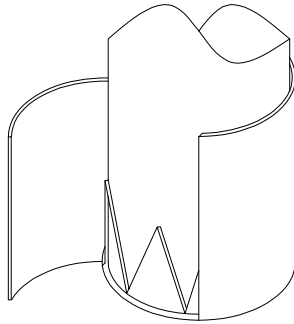
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Revision:
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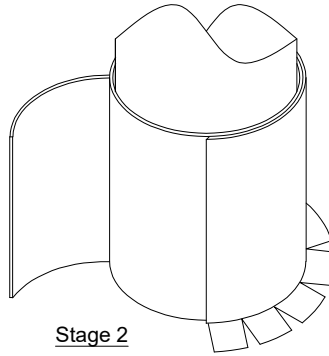
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Date:
January 2026

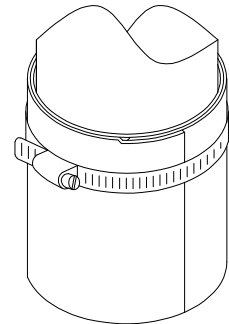
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Stage 1



Stage 2

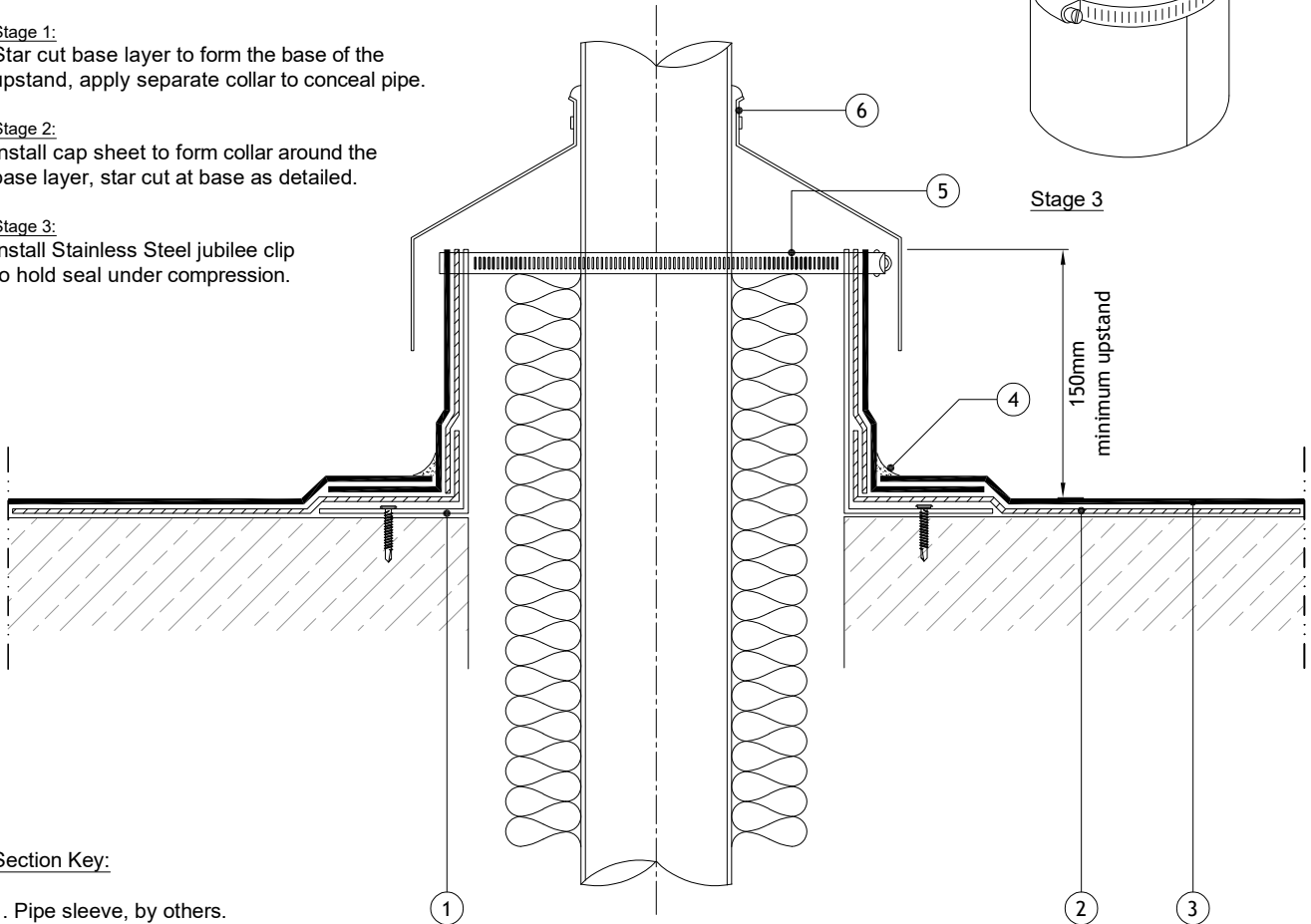


Stage 3

Stage 1:
Star cut base layer to form the base of the upstand, apply separate collar to conceal pipe.

Stage 2:
Install cap sheet to form collar around the base layer, star cut at base as detailed.

Stage 3:
Install Stainless Steel jubilee clip to hold seal under compression.



Section Key:

1. Pipe sleeve, by others.
2. Alumasc underlay.
3. Alumasc cap sheet.
4. Alumasc Roofing Sealant.
5. Stainless steel jubilee clip, by others.
6. Metal apron flashing, by others.

Flame-free installation methods and/or materials must be used around any combustible materials which may be encountered. The contractor must enforce a torch-free zone as dictated by their insurers; however, it is recommended that this must be a minimum of 900mm.

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Title:
Alumasc Two Layer Cold RBM
Hot Pipe Penetration - Felt Collar

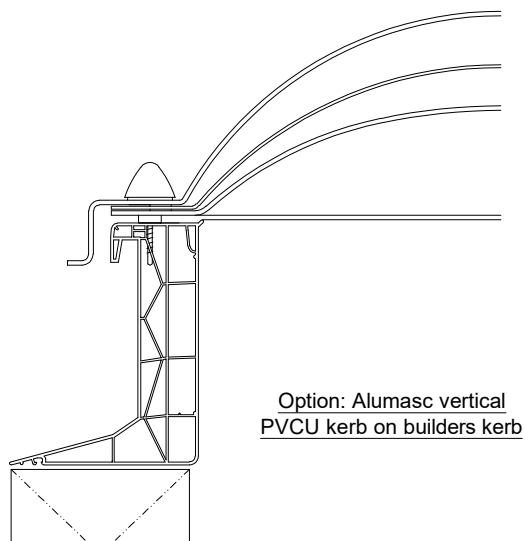
Drawing No:
RBM-CT 04 02

Revision:
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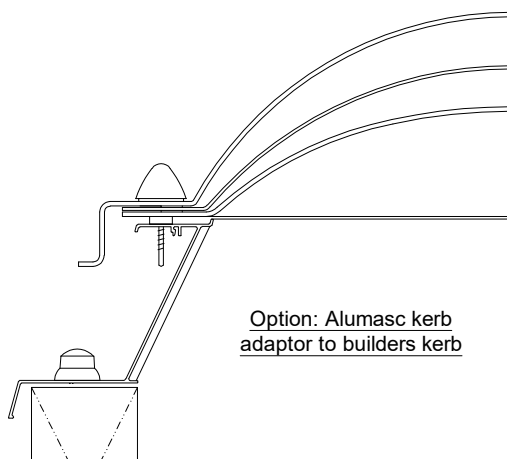
Scale:
Not to Scale

Date:
January 2026

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Option: Alumasc vertical
PVCu kerb on builders kerb

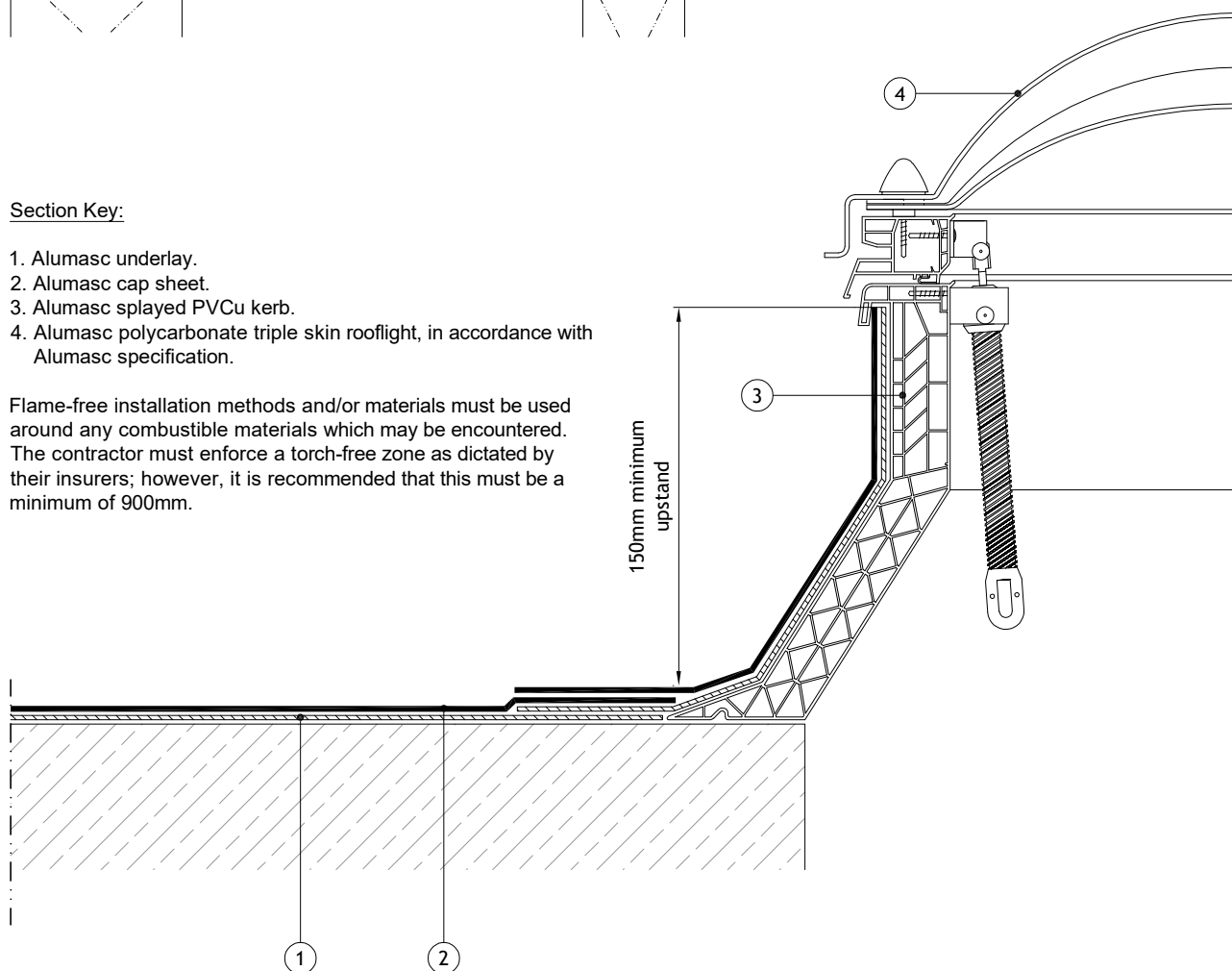


Option: Alumasc kerb
adaptor to builders kerb

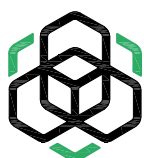
Section Key:

1. Alumasc underlay.
2. Alumasc cap sheet.
3. Alumasc splayed PVCu kerb.
4. Alumasc polycarbonate triple skin rooflight, in accordance with Alumasc specification.

Flame-free installation methods and/or materials must be used around any combustible materials which may be encountered. The contractor must enforce a torch-free zone as dictated by their insurers; however, it is recommended that this must be a minimum of 900mm.



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- Refer to the Alumasc project specification for product identification and method of application.



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Title:
Alumasc Two Layer Cold RBM
Modular Polycarbonate Rooflight

Drawing No:
RBM-CT 05 01

Revision:
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Scale:
Not to Scale

Date:
January 2026

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