



Aalco Dyfed
Units 3-4
Capel Hendre Ind Est
Ammanford
SA18 3SJ
United Kingdom

Telephone: 01269 842044
Fax: 01269 845276

VAT Registration No. GB 711 1155 91

Deliver To

S4 STAINLESS INDUSTRIAL & MARINE LIMITED
UNIT 2, JAMES COURT,
SWANSEA ENTERPRISE PARK,
SWANSEA
WALES
SA1 7DA
United Kingdom

<u>Customer</u> STA04D		<u>Issue Date</u> 06/08/2026	<u>Test Certs Required</u>						
<u>Product</u>	<u>Quantity</u>	<u>Description</u>							
008657DD	20 ea	S/S FLANGE EN1092 316L 4" PN 16/01 RF S.O. EN1092 Batch ID Cast No. Cert No. Pieces QA DD0017075-001-001GDC7612/260039599/3420A IRF: SO0036067DD-1/4' Salesperson: ddhb' Due date: 06/08/2026' Pr.Ord: PRO0067338DD'							<u>Your Reference</u> 092765

The quality status of this material is as follows:

- A. Certified material from an ISO 9001 registered source
- B. Uncertified material from an ISO 9001 registered source
- C. Certified material from a company approved source
- D. Uncertified material from a company approved source

E. & O.E.

This contract is subject to our Conditions of Sale which are available on request or by visiting our web site (<http://www.aalco.co.uk>).
Reference to "The Company" overleaf refers to Aalco Metals Ltd

PLEASE NOTE YOU
ARE SIGNING FOR
TEST CERTIFICATES

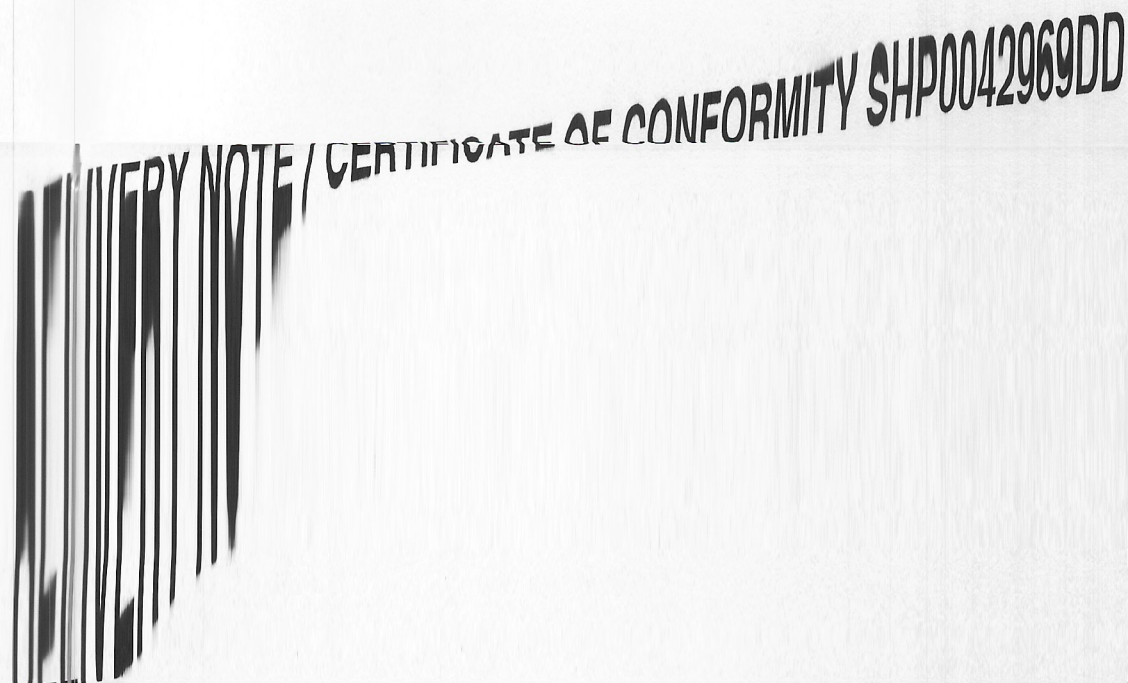
RECEIVED IN GOOD CONDITION	Customer Signature:	Print name:	Date:
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Your signature on this page confirms receipt of all materials received against the total number of pages, as indicated above.

You are also signing for the receipt of test certificates, where requested.

Aalco Metals Ltd is a company registered in England No. 3551533
Registered Office: Parkway House, Unit 6, Parkway Industrial Estate, Pacific Avenue,
Wednesbury, WS10 7WP





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STA04D		06/08/2026		
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		Batch ID	Cast No.	Cert No.
		DD0017075-001-001	GDC76	12/260039599/34
		IRF: SO0036067DD-1/4		Pieces 20 QA A
		Salesperson: ddhb		Due date: 06/08/2026 Pr.Ord: PRO0067338DD

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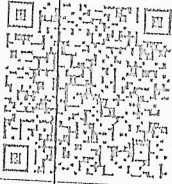
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Certified that the supplies detailed hereon have been subject to the procedures of our ISO9001 registered Quality System.

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VIRAJ PROFILES PRIVATE LIMITED (formerly, Viraj Profiles Limited)(Forgings Div)
Survey No-140/1 & G-75 MIDC, Tarapur Ind. Area, Boisar, Dist. Palghar, Maharashtra-401506, INDIA
Email-vflqc@viraj.com, web. www.viraj.com(A01)

(A02) INSPECTION CERTIFICATE & MILL TEST REPORT - EN 10204 3.1

	Manufacturer's Symbol (A04)	(A03)MTR NO.	12/260039599/34 / Rev - 00
		INVOICE NUMBER	910064481
		(Z02) DATE	28.05.2026
		MATERIAL SPEC.	ASTM A182/A182M-26/ASME SA182/SA 182M-25
		(B02) GRADE	EN10222-5-2017
		DIMENSIONAL SPEC.	F316/316L/1.4401/1.4404
			EN1092-1:2018

(B01) : STAINLESS STEEL FORGED FLANGES

(B04) DELIVERY CONDITION : HOT FORGED AND FULLY MACHINED

ISO 9001:2015-TUV NORD REG.No-04100031210/05 EXPIRY DATE: 22.07.2027 & APPROVED ACCORDING TO AD 2060 MERKBLATT W8 & CERTIFIED ACCORDING TO PED (2014/68/EU) BY CERTIFICATION BODY FOR PRESSURE EQUIPMENT OF TUV NORD SYSTEMS (NOTIFIED BODY REGISTRATION NO. 0045)

(A07) ORDER NO: PO100019600

(A08) Sales Order No. 100063089/000460

(A09) Article No: PSO-S7-16-00

(B09-B11) ITEM DESCRIPTION

100/I14.3 TYPE 01 B1 PN10/16.

(B08) QUANTITY (PCS)

427

(B07) HEAT NUMBER

GDC76

(C71-C92) CHEMICAL ANALYSIS										
ELEMENT	%C	%Mn	%Si	%S	%P	%Cr	%Ni	%Mo	%Ti	%N
MIN						16.50	10.00	2.00		
MAX	0.030	2.00	1.00	0.030	0.045	18.00	12.00	2.50		0.1000
HEAT	0.025	1.85	0.40	0.006	0.036	16.75	10.03	2.02	0.003	0.0800

MECHANICAL PROPERTIES

(C01)	Sample location : Mid thickness-forging	(C03) Test Temp : RT	(C02) Test Direction : Tr	(C10) Sample Shape Round	ASTM E10						
Test Values	(C12) Tensile Strength	(C11) Yield Strength		(C13) Elongation%	Reduction of Area	(C32) Hardness	(C40) Charpy V-Notch Values At +20°C (Joules)			10x10x55mm (Joules)	
		Rp -0.2%	Rp - 1%				(C42) Single values				(C43)
		MPA	MPA	MPA	MPA	%	MIN	1	2	3	AVG
Req. T	515/690	205 MIN	225 MIN	35 MIN	50 MIN	237 MAX	150	226	218	232	225
	528.20	247.39	281.78	58.40	72.12						

Other applicable Specifications : NACE MR 0175-2021/ISO 15156-2020 NACE MR 0103-2023 & MATERIAL CONFORMS TO W2/W9/W10

Melting Process : Electrical induction furnace & Argon Oxygen decarburization(IRS) Concast

Heat Treatment : Solution Annealed at 1080°C and water Quenched
Dimensional Inspection : Conform with the specification (100% inspected)
Joining Face roughness : Satisfactory & No weld repair performed
PMI Test : No objection (100% tested with mobile spectro)
Corrosion Test : Passed IGC test in accordance with DIN EN ISO 3651-2 & ASTM A262 - E
Micro Observation : No carbide precipitation observed on grain boundaries
Radioactivity Test : We hereby certify that all the material is free from radioactive contamination
Mercury Contamination : Free from mercury contamination

We certify that the above material has been inspected and tested and complies with the order/contract and is of Indian origin
EIS Code : 73072100 The material is manufactured /melted in Viraj Profiles Private Limited Steel Mill and is of Indian Origin. Material does not contain steel products originating in Russia mentioned The Russia (Sanctions (EU Exit) (Amendment) Regulations 2023 Regulation 46(A and 46(B) and Annex XVII to the (EU) Regulation No 833/2014 and further amendment.

VF
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(Z03)Inspector's Stamp



VIJAY KUMAR PILLAI (President QA)

13004900