



Radbar Amber 1 Membrane



Capital Valley Plastics Limited, Cwmavon Works, Cwmavon, Nr Pontypool, Gwent, NP4 8UW

Tel: 01495 772255

Characteristic	Test Method	Unit	Result
PHYSICAL PROPERTIES			
Thickness	EN 1849 - 2	mm	0.5
Width	EN 1848 - 2	M	2
Length	EN 1848 - 2	M	25
HYDRAULIC PROPERTIES			
Water tightness 2kPa	EN 1928	-	Pass
Water Vapour Trans	BS 3177 (1995)	g/m ² /day	0.15
MECHANICAL PROPERTIES			
Resistance to static loading	EN 12730 Method B	kg	Pass at 20kg
Tensile strength MD	EN 12311 - 1	N/mm ²	21.2
Tensile strength CD	EN 12311 - 1	N/mm ²	21
Elongation MD	BS 2782 (1996) 320A	%	400
Elongation CD	BS 2782 (1996) 320A	%	500
Resistance to Impact	EN 12691	mm	Pass at 250mm
Resistance to tearing (nail shank) MD	EN 12310 - 1	N	339
Resistance to tearing (nail shank) CD	EN 12310 - 1	N	346
CHEMICAL/GAS RESISTANCE			
Radon Perm	-	10 ⁻¹² m ² /s	8
Radon Trans	-	10 ⁻⁹ m/s ⁻¹	22
CO ₂ Perm	ISO 2782:1995	m ² /s ⁻¹ /Pa ⁻¹	2.055 x 10 ⁻¹⁷
CO ₂ Trans	ISO 2782:1995	m/s ⁻¹	4.357 x 10 ⁻⁹
Methane Perm	ISO 2782:1995	m ² /s ⁻¹ /Pa ⁻¹	1.248 x 10 ⁻¹⁷
Methane Trans	ISO 2782:1995	m/s ⁻¹	2.452 x 10 ⁻⁹

N.B. The information provided in the datasheet is based on independent laboratory results and correct at the time of production

Above mentioned data are of informative character only. The manufacturer reserves the right to alter specifications without prior notice. It is the responsibility of all users to satisfy themselves that the above specifications are current.



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INSTALLATION GUIDE

INSTALLATION ADVICE

LAPPING and JOINTING

To ease the installation process we have created a step by step guide to all our system components to ensure effective jointing, continuity and protection.

A GUIDE TO INSTALLATION

- Clean all surfaces and make sure they are clean, dry, free of grease, mortar and any other debris.
- The jointing of all top-hats, DPC, cavity trays and membranes should be done in warm ambient temperatures. Do not attempt to joint below 5 °C. Warming may be required if jointing below 10 °C.
- Apply as much pressure as possible to the area being jointed with membrane double sided tape. A standard wall paper roller makes a great tool for this job.
- Ensure membrane is protected with a screed or protection board if the installation is to be topped with steel reinforcement.
- Avoid all traffic on unprotected membrane. Only install the membrane just before the laying of any screed – reducing the amount on unnecessary traffic on the unprotected membrane.
- Ensure sufficient screed is laid to protect the membrane. Screed should be laid at 55mm thick across all areas of the membrane.

JOINTING of MEMBRANE



- 1**
Unroll the first membrane, ensure the surface is dry and free from dust or grease. Inspect the membrane to ensure that there are no indentations or protrusions. If there are remove and apply sand blinding.
- 2**
Apply Radbar Double Sided Tape to the membrane, 50mm from the edge. It is very important that the membrane is dry and free from dust and dirt.
- 3**
The second membrane must be unrolled overlapping the first membrane by 150mm. Remove the protective paper from the Radbar Double Sided Tape; apply pressure to the membrane while joining the two membranes together.
- 4**
Seal the two membranes by installing Radbar Single Sided Tape to the edge. (ensure that the membrane is completely dry, free from dust and dirt).

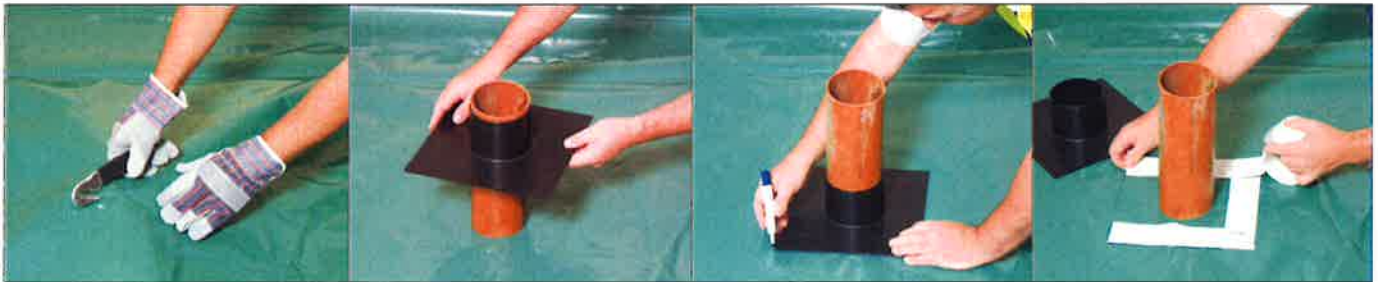


WASTE PIPE OPENINGS IN INSTALLATION

All apertures and opening for service pipes must be airtight and damp proof. Top Hats should be used for all service and waste pipe apertures. Ensure you have the following tools and equipment, available from Capital Valley Plastics Ltd, before the installation is started -

- Rigid preformed pipe sleeve (top hat) unit
 - available for either 110mm, 135mm or 160mm external diameter pipes.
- Flexible preformed pipe sleeve (Top Hat) unit – supplied to suit pipe external diameter as required.
- Double sided jointing tape.
- Girth lap tape.
- Foil lap tape – for gas applications.

HOW TO MAKE A GAS-TIGHT SEAL WHEN A PIPE PASSES THROUGH THE MEMBRANE



1
Cut a hole in the membrane to expose the pipe, ensure the hole fits the pipe as close as possible.

2
When the membrane and pipe is in position, place the Radbar Top Hat over the pipe. (110mm Diameter Top Hat is the most common, alternative sizes are available).

3
When the top hat is in place, mark the membrane around the top of the pipe and around the horizontal skirt of the top hat unit.

4
Remove the Top Hat unit and apply 4 lengths of double sided Radbar Tape to the area marked on the membrane. Ensuring the tape overlaps on the corners.



5
Below the point marked on the pipe. Apply one length of the tape around the pipe.

6
Remove the protective paper from the double sided Radbar Tape.

7
Replace the Top Hat unit over the pipe. Ensure that the base of the Top Hat is free from any dust, dirt or grease. Apply pressure to the Top Hat and seal the horizontal skirt to the membrane.

8
When the Top Hat unit is in place, using the Radbar Single Sided Tape, seal the edge of the horizontal skirt to the membrane. Then secure the Top Hat to the pipe using the jubilee Clip.

SYSTEM COMPONENTS/INSTALLATION ADVICE

PROTECTING MEMBRANES

Protection Boards should be used if the installation of membrane is to be topped by reinforcement of steels.

Capital Valley Plastics Ltd Protection Boards are –

- Easy to handle allowing ease of application
- Easy to install allowing close application

CAPITAL VALLEY PROTECTION BOARDS

The most robust and durable board available providing the best protection. Ideal for protection against vehicular, mechanical and pedestrian traffic and puncture. A highly resistant LDPE board giving great protection for membranes.

INSTALLATION

Boards should be loose laid. They can simply be butt jointed where a good straight joint can be achieved. If necessary the joints can be sealed with Jointing Tape. The tape should be applied evenly down the length of the joint. Ensure all surfaces are dry, clean, grease and debris free before application of tapes.

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Agrément Certificate

96/3267

Product Sheet 2

CAPITAL VALLEY PLASTICS MEMBRANE

RADBAR GAS MEMBRANE

This Agrément Certificate Product Sheet⁽¹⁾ relates to Radbar Gas Membrane, for use as a low-density polyethylene gas barrier and damp-proof membrane in concrete ground floors, above and below the slab not subject to hydrostatic pressure, to protect the building against moisture and radon from the ground.

(1) Hereinafter referred to as 'Certificate'.

CERTIFICATION INCLUDES:

- factors relating to compliance with Building Regulations where applicable
- factors relating to additional non-regulatory information where applicable
- independently verified technical specification
- assessment criteria and technical investigations
- design considerations
- installation guidance
- regular surveillance of production
- formal three-yearly review.



KEY FACTORS ASSESSED

Resistance to water and water vapour — the membrane provides an effective barrier to the passage of liquid water and water vapour from the ground (see section 6).

Resistance to underground gases — the membrane is capable of restricting the ingress of radon gas into the building (see section 7).

Resistance to puncture — the membrane has a high resistance to puncture and over a smooth or blinded surface will not be damaged by foot or site traffic (see section 8).

Durability — under normal service conditions the membrane will remain effective against the ingress of water and water vapour, and will restrict the ingress of radon during the lifetime of the flooring construction in which it is installed (see section 12).

The BBA has awarded this Certificate to the company named above for the product described herein. This product has been assessed by the BBA as being fit for its intended use provided it is installed, used and maintained as set out in this Certificate.

On behalf of the British Board of Agrément

Date of Third issue: 14 February 2017

John Albon — Head of Approvals
Construction Products

Originally certificated on 10 October 2012

Claire Curtis-Thomas
Chief Executive

The BBA is a UKAS accredited certification body — Number 113.

The schedule of the current scope of accreditation for product certification is available in pdf format via the UKAS link on the BBA website at www.bbacerpts.co.uk
Readers are advised to check the validity and latest issue number of this Agrément Certificate by either referring to the BBA website or contacting the BBA direct.

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Regulations

In the opinion of the BBA, Radbar Gas Membrane, if installed, used and maintained in accordance with this Certificate, can satisfy or contribute to satisfying the relevant requirements of the following Building Regulations (the presence of a UK map indicates that the subject is related to the Building Regulations in the region or regions of the UK depicted):



The Building Regulations 2010 (England and Wales) (as amended)

Requirement:	C1(2)	Site preparation and resistance to contaminants
Comment:		When properly installed in a correctly-designed structure, the product forms an effective barrier to radon gas enabling compliance with this Requirement. See section 7.1 of this Certificate.
Requirement:	C2(a)	Resistance to moisture
Comment:		When properly installed in a correctly-designed structure, the product forms an effective barrier to the movement of water within the ground-floor slab, enabling compliance with this Requirement. See sections 6.1 and 6.2 of this Certificate.
Regulation:	7	Materials and workmanship
Comment:		The product is of an acceptable material. See section 12.1 and the <i>Installation</i> part of this Certificate.



The Building (Scotland) Regulations 2004 (as amended)

Regulation:	8(1)	Durability, workmanship and fitness of materials
Comment:		The product can contribute to a construction satisfying this Regulation. See section 12.1 and the <i>Installation</i> part of this Certificate.
Regulation:	9	Building standards applicable to construction
Standard:	3.2	Site preparation — protection from radon gas
Comment:		The product will enable a floor to satisfy the requirements of this Standard, with reference to clauses 3.1.2 ⁽¹⁾⁽²⁾ , 3.1.6 ⁽¹⁾⁽²⁾ , 3.1.7 ⁽¹⁾⁽²⁾ , 3.1.8 ⁽¹⁾⁽²⁾ , 3.2.1 ⁽²⁾ and 3.2.2 ⁽¹⁾⁽²⁾ . See section 7.1 of this Certificate.
Standard:	3.4	Moisture from the ground
Comment:		When properly installed in a correctly-designed structure, the product forms an effective barrier to the movement of water within the ground-floor slab, enabling compliance with this Standard, with reference to clauses 3.4.2 ⁽¹⁾⁽²⁾ , 3.4.4 ⁽¹⁾⁽²⁾ and 3.4.6 ⁽¹⁾⁽²⁾ . See sections 6.1 and 6.2 of this Certificate.
Standard:	7.1(a)	Statement of sustainability
Comment:		The product can contribute to meeting the relevant requirements of Regulation 9, Standards 1 to 6 and therefore will contribute to a construction meeting a bronze level of sustainability as defined in this Standard.
Regulation:	12	Building standards applicable to conversions
Comment:		Comments made in relation to the product under Regulation 9, Standards 1 to 6 also apply to this Regulation, with reference to clause 0.12.1 ⁽¹⁾⁽²⁾ and Schedule 6 ⁽¹⁾⁽²⁾ .

(1) Technical Handbook (Domestic).
(2) Technical Handbook (Non-Domestic).



The Building Regulations (Northern Ireland) 2012 (as amended)

Regulation:	23(a)(i)	Fitness of materials and workmanship
Comment:	(iii)(b)(i)	The product is acceptable. See section 12.1 and the <i>Installation</i> part of this Certificate.

Regulation:	26	Site preparation and resistance to contaminants
Comment:		When properly installed in a correctly-designed structure, the product forms an effective barrier to radon gas enabling compliance with this Requirement. See section 7.1 of this Certificate.
Regulation:	28	Resistance to moisture and weather
Comment:		When properly installed in a correctly-designed structure, the product forms an effective barrier to the movement of water within the ground-floor slab, enabling compliance with this Regulation. See sections 6.1 and 6.2 of this Certificate.

Construction (Design and Management) Regulations 2015

Construction (Design and Management) Regulations (Northern Ireland) 2016

Information in this Certificate may assist the client, designer (including Principal Designer) and contractor (including Principal Contractor) to address their obligations under these Regulations.

See section: 1 *Description* (1.1) of this Certificate.

Additional Information

NHBC Standards 2017

NHBC accepts the use of Radbar Gas Membrane, provided it is installed, used and maintained in accordance with this Certificate, in relation to *NHBC Standards*, Chapters 4.1 *Land quality — managing ground conditions* and 5.1 *Substructure and ground bearing floors*.

CE marking

The Certificate holder has taken the responsibility of CE marking the product in accordance with harmonised European Standard EN 13967 : 2012. An asterisk (*) appearing in this Certificate indicates that data shown are given in the manufacturer's Declaration of Performance.

Technical Specification

1 Description

1.1 Radbar Gas Membrane is a blown film of extruded low-density polyethylene (LDPE). The nominal characteristics of the membrane are given in Table 1.

1.2 Ancillary products for use with the membrane include:

- Radbar Double-sided Jointing Tape — for joints and laps
- Radbar Single-sided Overlap Tape.

1.3 Ancillary products for use with the membrane but outside the scope of the Certificate include:

- Radbar Top Hat Unit and Clip — to seal service entry points to the membrane
- CVP Protection Boards — protection layer for preventing damage to the membrane
- Radbar gas sump — underfloor ventilated sump
- Radbar pre-formed corner details and cloaks — prefabricated details
- Radbar gas venting membrane.

Table 1 Nominal characteristics

Characteristic (unit)	300	500
Thickness* (µm)	300	500
Roll length* (m)	25	25
Roll width* (m)	4	4
Mass per unit area* (g·m ⁻²)	276	460
Tensile strength* (N·mm ⁻²)		
MD	20.3	21.2
CD	24.3	21.0
Elongation*		
MD	590	632
CD	691	695
Nail tear resistance*		
MD	247	339
CD	238	346
Watertightness*	pass	pass
Colour	clear, blue, black, green, orange, red	

2 Manufacture

2.1 The product is manufactured by a blown film extrusion process.

2.2 As part of the assessment and ongoing surveillance of product quality, the BBA has:

- agreed with the manufacturer the quality control procedures and product testing to be undertaken
- assessed and agreed the quality control operated over batches of incoming materials
- monitored the production process and verified that it is in accordance with the documented process
- evaluated the process for management of nonconformities
- checked that equipment has been properly tested and calibrated
- undertaken to carry out the above measures on a regular basis through a surveillance process, to verify that the specifications and quality control being operated by the manufacturer are being maintained.

2.3 The management system of Capital Valley Plastics Ltd has been assessed and registered as meeting the requirements of BS EN ISO 9001 : 2008 by NQA (Certificate 6643).

3 Delivery and site handling

3.1 Rolls are wrapped in polythene film. Each roll has a leaflet enclosed describing the product and installation details. The BBA logo and the number of this Certificate are printed on the leaflet and pallet label.

3.2 The rolls must be stacked on a flat surface, kept under cover and protected from sunlight and mechanical damage.

Assessment and Technical Investigations

The following is a summary of the assessment and technical investigations carried out on Radbar Gas Membrane.

Design Considerations

4 Use

4.1 Radbar Gas Membrane is satisfactory for use as a gas-resistant barrier to restrict the ingress of radon into buildings from naturally-occurring sources.

4.2 Buildings in areas of risk should be constructed in accordance with the recommendations of BRE Report BR 211 : 2015 *Radon: Guidance on protective measures for new buildings* and following the guidance set out in BS 8485 : 2015.

4.3 The product is also satisfactory for use as a damp-proof membrane in accordance with CP 102 : 1973, Section 2 and BS 8000-4 : 1989.

5 Practicability of installation

The membrane is designed to be installed by a competent general builder, or a contractor, experienced with this type of product.

6 Resistance to water and water vapour



6.1 The membrane, including joints, provides an effective barrier to the passage of liquid moisture from the ground.

6.2 When installed in accordance with the following documents, the membrane will comply with the minimum sheet thickness detailed in the national Building Regulations:

England and Wales — Approved document C, Requirement C2(a), Section 4.6

Scotland — Mandatory Standard 3.4, clauses 3.4.2, 3.4.4 and 3.4.6

Northern Ireland — Regulation 28(a).

6.3 The membrane is impervious to water and provides a waterproof layer capable of accepting minor structural movements without damage.

7 Resistance to underground gases



7.1 The product will restrict the ingress of radon into buildings from naturally-occurring sources.

7.2 Measured gas permeability/diffusion values on an unjointed membrane are given in Table 2.

Table 2 Gas permeability of Radbar Gas Membrane

Gas	Method	Result
Radon	K124/02/95	$16 \times 10^{-12} \text{ m}^2 \cdot \text{s}^{-1}$ (1)
Methane	ISO 15101-1	$227 \text{ ml} \cdot \text{m}^2 \cdot \text{day}^{-1} \cdot \text{atm}^{-1}$ (2)

(1) 300µm membrane

(2) 500µm membrane

7.3 BRE Report BR 211 : 2015 recommends a 300 µm thick polyethylene sheet as the minimum required thickness for a radon gas-resistant membrane. It is generally accepted that other materials with comparable or higher gas resistance are suitable, provided they can withstand the construction process. In the opinion of the BBA, the product meets these criteria.

8 Resistance to puncture

8.1 The membrane can be punctured by sharp objects, and care should be taken when handling building materials over the exposed surface.

8.2 Provided that there are no sharp objects present on the membrane's surface prior to and during installation of the protective layer, the product will not be damaged by normal foot traffic.

8.3 Depending on the type of construction, Radbar Protection Board may be used to minimise the risk of puncture to the membrane.

9 Underfloor heating

There will be no adverse effect on the membrane from underfloor heating under normal service conditions. In other circumstances, the Certificate holder's advice should be sought.

10 Effects of temperature

When the membrane is loose-laid and the joints are taped, the installation temperature should not be below 5°C.

11 Maintenance

As the product is confined under concrete and has suitable durability (see section 12), maintenance is not required. However, any damage occurring before enclosure must be repaired (see section 16).

12 Durability



12.1 The membrane will, in normal circumstances, remain effective against the ingress of water and water vapour, and will restrict the ingress of radon during the lifetime of the building.

12.2 Long periods of exposure to ultraviolet light will reduce the effectiveness of the membrane.

13 Reuse and recyclability

The product comprises polyethylene, which can be recycled.

Installation

14 General

14.1 Radbar Gas Membrane must be installed and fixed in accordance with the Certificate holder's instructions and the relevant clauses of BR 211 : 2015.

14.2 The membrane can be installed in all normal site conditions, provided that the air temperature is not below 5°C to prevent the risk of surface condensation.

15 Procedure

15.1 The product must only be applied to surfaces that have a smooth finish, ie they should be free from voids, projections and mortar deposits. Surfaces should be dry and free from dust and frost.

15.2 Concrete surfaces should be dense. Vertical surfaces of brickwork and blockwork must be dry and rendered to provide an even surface. Brickwork or blockwork not rendered must be flush pointed to give a smooth surface without sudden changes in level.

15.3 The membrane is rolled out, ensuring that it is properly aligned. All end and side overlaps must be a minimum of 150 mm and prepared in accordance with the Certificate holder's instructions.

15.4 All joints are bonded with Radbar Double-sided Jointing Tape. Joints are secured with Radbar Single-sided Tape.

15.5 The surface of the membrane to be lapped must be dry and dust free. When using Radbar Double-sided Tape, the joints must be pressed down and well rolled.

15.6 All service penetrations and direction changes must be properly detailed. Radbar Pre-formed Top Hat Units are available for sealing around pipe entries.

15.7 The continuity of the gas protection must extend over the footprint of the building, and the gas membrane must be sealed to a gas-resistant damp-proof course.

15.8 The membrane should be covered by a screed or other protective layer as soon as possible after installation. If blockwork protection is used, care must be taken to avoid damage to the membrane during construction.

16 Repair

Any damage to the product must be repaired using a patch of the membrane, and laps sealed with Radbar double-sided tape and secured with Radbar single sided tape. All patched areas must extend a minimum of 150 mm from the damaged area. If required by the local authority, repair work should be confirmed by an independent validation report, as all gas membrane installations should be subject to third-party validation, in accordance with BS 8485 : 2015.

Technical Investigations

17 Tests

Tests were carried out on the membrane to determine:

- moisture vapour transmission rate
- water vapour resistance
- resistance to impact
- tensile strength and elongation at break
- nail tear resistance
- trouser tear resistance
- low temperature flexibility
- dimensional stability
- strength and effectiveness of joints
- effect of heat and UV ageing on tensile properties
- resistance to static loading.

18 Investigations

18.1 An evaluation was made of the results of the test data regarding permeability of radon and methane.

18.2 The manufacturing process was evaluated, including the methods adopted for quality control, and details were obtained of the quality and composition of the materials used.

Bibliography

BS 8000-4 : 1989 *Workmanship on building sites — Code of practice for waterproofing*

BS 8485 : 2015 *Code of practice for the design of protective measures for methane and carbon dioxide ground gases for new buildings*

BS EN ISO 9001 : 2008 *Quality management systems — Requirements*

CP 102 : 1973 *Code of practice for protection of buildings against water from the ground*

EN 13967 : 2012 *Flexible sheets for waterproofing — Plastic and rubber damp proof sheets including plastic and rubber*

Conditions of Certification

19 Conditions

19.1 This Certificate:

- relates only to the product/system that is named and described on the front page
- is issued only to the company, firm, organisation or person named on the front page – no other company, firm, organisation or person may hold claim that this Certificate has been issued to them
- is valid only within the UK
- has to be read, considered and used as a whole document – it may be misleading and will be incomplete to be selective
- is copyright of the BBA
- is subject to English Law.

19.2 Publications, documents, specifications, legislation, regulations, standards and the like referenced in this Certificate are those that were current and/or deemed relevant by the BBA at the date of issue or reissue of this Certificate.

19.3 This Certificate will remain valid for an unlimited period provided that the product/system and its manufacture and/or fabrication, including all related and relevant parts and processes thereof:

- are maintained at or above the levels which have been assessed and found to be satisfactory by the BBA
- continue to be checked as and when deemed appropriate by the BBA under arrangements that it will determine
- are reviewed by the BBA as and when it considers appropriate.

19.4 The BBA has used due skill, care and diligence in preparing this Certificate, but no warranty is provided.

19.5 In issuing this Certificate the BBA is not responsible and is excluded from any liability to any company, firm, organisation or person, for any matters arising directly or indirectly from:

- the presence or absence of any patent, intellectual property or similar rights subsisting in the product/system or any other product/system
- the right of the Certificate holder to manufacture, supply, install, maintain or market the product/system
- actual installations of the product/system, including their nature, design, methods, performance, workmanship and maintenance
- any works and constructions in which the product/system is installed, including their nature, design, methods, performance, workmanship and maintenance
- any loss or damage, including personal injury, howsoever caused by the product/system, including its manufacture, supply, installation, use, maintenance and removal
- any claims by the manufacturer relating to CE marking.

19.6 Any information relating to the manufacture, supply, installation, use, maintenance and removal of this product/system which is contained or referred to in this Certificate is the minimum required to be met when the product/system is manufactured, supplied, installed, used, maintained and removed. It does not purport in any way to restate the requirements of the Health and Safety at Work etc. Act 1974, or of any other statutory, common law or other duty which may exist at the date of issue or reissue of this Certificate; nor is conformity with such information to be taken as satisfying the requirements of the 1974 Act or of any statutory, common law or other duty of care.